



AMERICAN®
WHIRLPOOL

The Perfect Hot Tub





AMERICAN[®]
WHIRLPOOL

The Ultimate Hot Tub

The Ultimate Hot Tub

Built to last a lifetime American Whirlpool[®] features the worlds first Steel frame - Appliance Grade[®] structure. For the ultimate relaxing and healing experience, American Whirlpool[®] also features the worlds

first medically designed jet massage systems called Zone Therapy[®]. Experience the exclusive features that make your new American Whirlpool[®] the ultimate hot tub.

Dimensions	64" X 81" /163 x 206 cm
Depth.....	31" /79 cm
Seating Capacity	3
Water Capacity (gal/liters)	185 gal /700 L
Weight (empty)	605 lbs/274 kg
Weight (full)	2,151 lbs/976 kg
Lounge.....	Yes
Illuminated Drink Holders	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®	Yes
Performance Seating®	Yes
Head Cushions	3
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/50A
Export.....	230V, 50Hz, 1x15A
Jet Total	29

OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes



Specifications subject
to change
without prior notice.

460

Dimensions.....	78" X 78" / 198 cm x 198 cm
Depth	35" / 89 cm
Seating Capacity.....	4
Water Capacity (gal./liters)	259 gal / 980 L
Weight empty	697 lbs / 316 kg
Weight full.....	2,847 lbs / 1,291 kg
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls	Yes
Comfort Collar®	2
Head Cushions	2
Performance Seating®	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total	32

OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
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Dimensions	78" X 78" /198 x 198 cm
Depth.....	35" /89 cm
Seating Capacity	4
Water Capacity (gal/liters)	255 gal /965 L
Weight (empty)	697 lbs/316 kg
Weight (full)	2,810 lbs/1,275 kg
Lounge.....	Yes
Illuminated Drink Holders	2
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
ABS Bottom Pan	Yes
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	Yes
Comfort Collar®	1
Head Cushions	2
Chromatherapy	Yes
Performance Seating®	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240/40A/60A
Export	230V, 50Hz, 1x25A
Jet Total	28

OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets)	Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
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Dimensions.....	87" X 87" / 221 x 221 cm
Depth.....	35" / 89 cm
Seating Capacity.....	6
Water Capacity (gal./liters)	296 gal /1,120 L
Weight (empty)	827 lbs/375 kg
Weight (full)	3,281 lbs/1,488 kg
Illuminated Drink Holders.....	4
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®.....	2
Foot Dome	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat	Yes
Head Cushions	2
Chromatherapy.....	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total	48

OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
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without prior notice.

Dimensions.....	87" X 87" /221 cm x 221 cm
Depth.....	35" /89 cm
Seating Capacity.....	6
Water Capacity (gal./liters)	345/1,306
Weight (empty)	820 lbs/372 kg
Weight (full)	3,703 lbs/1,680 kg
Lounge.....	Yes
Illuminated Drink Holders	4
Illuminated Spa Controls	Yes
Molded Grab Bar	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY Features

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®	Yes
Comfort Collar®	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat	Yes
Head Cushions	3
ChromaTherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total	49

OPTIONAL Features

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
to change
without prior notice.

Dimensions.....	87" X 87" / 221 cm x 221 cm
Depth.....	35" / 89 cm
Seating Capacity.....	5
Water Capacity (gal/liters)	347 gal /1,316 L
Weight (empty)	808 lbs/367 kg
Weight (full)	3,703 lbs/1,680 kg
Lounges	2
Illuminated Drink Holders.....	3
Illuminated Spa Controls	Yes
Molded Grab Bars	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®	Yes
Calf Zone.....	Yes
Comfort Collar®	1
Zone Therapy® Seat.....	Yes
Head Cushions	3
Chromatherapy.....	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export	230V, 50Hz, 1x25A
Jet Total	47

OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
to change
without prior notice.

Dimensions.....	91.5" x 91.5" / 232 cm x 232 cm
Depth.....	38" / 97 cm
Seating Capacity.....	6
Water Capacity (gal/liters)	351 gal / 1,329 L
Weight (empty)	881 lbs/400 kg
Weight (full)	3,798lbs/1,723 kg
Illuminated Drink Holders	6
Illuminated Spa Controls	Yes
3.5" Underwater Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®	2
Foot Dome	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat	Yes
Head Cushions	4
ChromaTherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total	53

OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
to change
without prior notice.

Dimensions.....	91.5" x 91.5" /232 cm x 232 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters)	417 gal /1,579 L
Weight (empty)	938 lbs/425 kg
Weight (full)	4,403 lbs/1,997 kg
Lounge.....	Yes
Illuminated Drink Holders.....	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light.....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Foot Relief Zone®	Yes
Comfort Collar®	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat	Yes
Head Cushions	3
ChromaTherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export	230V, 50Hz, 1x25A
Jet Total	52

OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Pedestal Lights	Yes
X-Series Collar	Yes



Specifications subject
to change
without prior notice.

Dimensions.....	92" x 92" / 234 cm x 234 cm
Depth.....	38" / 97 cm
Seating Capacity.....	6
Water Capacity (gal/liters)	413 gal /1,563 L
Weight (empty)	1,050 lbs/476 kg
Weight (full)	4,497 lbs/2,040 kg
Lounge.....	Yes
Illuminated Drink Holders.....	4
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light.....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®	1
Foot Dome	Yes
Zone Therapy® Seat.....	Yes
Head Cushions	4
Illuminated Waterfall Feature.....	2
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump3.....	3.0Hp/6.0bHp, 240V, 1Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump3 (Export)	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements (4-Wire).....	240/50A/60A
Export.....	230V, 50Hz, 1x35A
Jet Total	75

OPTIONAL FEATURES

CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes



Specifications subject
to change
without prior notice.

890

Dimensions.....	100" x 92" /254 cm x 234 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters)	470 gal /1,779 L
Weight (empty)	1,128 lbs/512 kg
Weight (full)	5,029 lbs/2,281 kg
Illuminated Drink Holders.....	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light.....	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
SmartTouch 2 Controls.....	Yes
Comfort Collar®	1
Illuminated Waterfall Feature.....	1
Aurora Cascade Water Feature	2
Foot Dome	Yes
Zone Therapy® Seat.....	Yes
Head Cushions	4
Ice Bucket	Yes
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump3.....	3.0Hp/6.0bHp, 240V, 1Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump3 (Export)	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements (4-Wire).....	240/50A/60A
Export	230V, 50Hz, 1x35A
Jet Total	78

OPTIONAL FEATURES

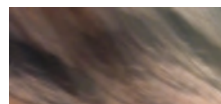
CleanZone® System	Yes
Clean Zone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes

890 Acrylic Colors

Silver Marble



Tuscan Sun



Midnight Canyon



Specifications subject
to change
without prior notice.

Dimensions.....91" X 133" /231 cm x 338 cm
 Depth.....38" /97 cm
 Seating Capacity.....8-10
 Water Capacity (gal/liters) 714 gal /2,703 L
 Weight (empty) 1,448 lbs/657 kg
 Weight (full) 7,375 lbs/3,345 kg
 Lounges2
 Illuminated Drink Holders.....4
 Illuminated Spa Controls Yes
 3.5" Underwater Spa Light..... Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles Yes
 Steel Sub-Structure Yes
 DuraMAAX® Cabinetry Yes
 Northern Exposure® Insulation..... Yes

ABS Bottom Pan..... Yes
 SmartTouch 2 Controls..... Yes
 Comfort Collar® 2
 Zone Therapy® Seat..... Yes
 Head Cushions 5
 Love Seat Yes
 Illuminated Water Feature..... 4
 Digital Color Optic Lighting (interior only) Yes
 Status Indicator Light..... Yes
 Stainless Steel Jets Yes
 Pump 1 3.0Hp/6.0bHp, 240V, 2Sp
 Pump 2 3.0Hp/6.0bHp, 240V, 2Sp
 Pump 3 3.0Hp/6.0bHp, 240V, 1Sp
 Pump 4 3.0Hp/6.0bHp, 240V, 1Sp

Pump 1 (Export) 2.0Hp/4.0bHp, 230V, 2Sp
 Pump 2 (Export) 2.0Hp/4.0bHp, 230V, 2Sp
 Pump 3 (Export) 2.0Hp/4.0bHp, 230V, 1Sp
 Pump 4 (Export) 2.0Hp/4.0bHp, 230V, 1Sp
 Electrical Requirements
 (4-Wire).....240/40A/60A
 Export..... 230V, 50Hz, 1x35A
 Jet Total79

OPTIONAL FEATURES

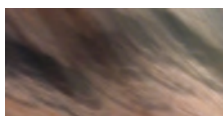
CleanZone® System..... Yes
 Clean Zone® Ultra (Dual Sanitization System) Yes
 Bluetooth Music System Yes
 Exercise Kit..... Yes
 Pneumatic Power Oars..... Yes
 X-Series Collar Yes

982 Acrylic Colors Available

Silver Marble



Tuscan Sun



Midnight Canyon



Specifications subject to change without prior notice.

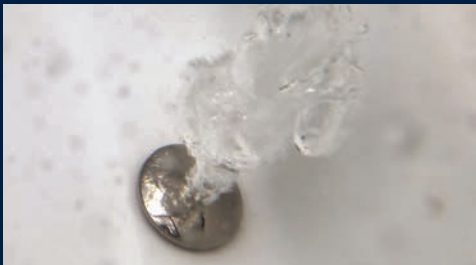


Medically Designed Massage

Your AMERICAN WHIRLPOOL® hot tub features the worlds first Medically designed jetting systems for the ultimate massage. Whether it's diminishing the stresses of everyday life, relieving stiff muscles or simply helping you get a good night's sleep - medically designed Zone Therapy® utilizes correctly positioned jets to target pain zone trigger points. Precisely locating the correct size jet and massaging action where they are most effective is key to relieving pain and stiffness throughout the entire body.

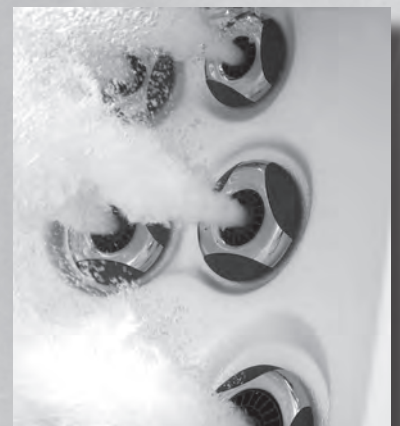
AeroMAAX®

AeroMAAX® strategically places air injectors throughout the spa. This gentler massage promotes blood flow and "vacillation," the awakening of smaller blood vessels through the body. The effect is mild vibration in the spa, to soothe, refresh and heat.



TheraMAAX® Jets

The exclusive TheraMAAX® Jets utilize a scientifically designed grill surrounding the nozzle of the jet to reduce drag and cohesion of the jet stream. The three spoke stainless steel escutcheon makes it easy to adjust the power of the jet.



Comfort Collar®



A neck massage therapy system is one of the most relaxing features in a spa. The molded Comfort Collar's unique cushion supports your neck, while the jets massage neck and shoulder muscles. The Comfort Collar® is like having your neck massaged by a loved one. This hallmark feature is one of the reasons many have already chosen an AMERICAN WHIRLPOOL® hot tub.

X-Series Collar

The convenient X-series option replaces the Comfort Collar® and increases the seat size in the deep corner seat for physical freedom of movement and enhanced comfort for those who need it.



Ultimate Comfort

For over 40 years we have designed the worlds most comfortable hot tubs thanks to patented features like the zero gravity Performance Seat®. Seats are specifically molded to fit a variety of shapes and sizes so you can find the one that's right for you. Deep immersion seating provides ultimate comfort, while armrests and Foot Relief Zones® seem to mold to your body.



Performance Seating®

Performance Seating® means AMERICAN WHIRLPOOL® has the most comfortable spas in the industry. Each seat is designed to provide full body immersion and proper posture, in harmony with their respective jetting pattern, for comfort, superior jet performance and reducing stress on your lower back.



SmartTouch Control

Intuitive SmartTouch control panels are easy to read with animation allowing you to control the hot tub with the tap of your finger. Unlike your smart devices this control works great when wet. Combined with Powerworks® and fully electronic pumps makes it the most advanced hot tubs in the world.

AMERICAN WHIRLPOOL® hot tubs utilize Direct Drive 56 frame pumps in all of their 240 volt models. These are larger, and more powerful motors that eliminates mechanical switches allowing the pumps to run cooler for a longer and more energy efficient life.



Wifi Connectivity

AMERICAN WHIRLPOOL® hot tubs now put your spa's controls in the palm of your hand. Simply download the free app, sync to your home's WiFi system and enjoy complete control anywhere in the world.





Bluetooth Music

State of the art bluetooth technology puts the music at your fingertips. Enjoy your favorite artists and playlists anytime with this easy to use stereo system. Simply sync any bluetooth compatible device and as you slip in to the soothing waters enjoy your favorite artists.

Two fully integrated speakers provide crisp clear fidelity for your listening enjoyment.

When you choose the AMERICAN WHIRLPOOL® Sound System, sound will resonate through the water from the powerful subwoofer, which is integrated directly into your spa's structure. The technology allows you to not only hear, but also feel your music.



Subwoofer

Crystal Clear Water

Perfect moments deserve perfect, crystal clear water. The water maintenance of your spa is made easy by the exclusive features of AMERICAN WHIRLPOOL's complete 4 step cleaning system and dual sanitization.



4 Step Filtration System

- 1. Weir Door** - Breaks the water surface tension and traps debris.
- 2. First Filter** - Removes oil and ultra fine particulates up to 10 microns.
- 3. Basket** - Captures debris before filtering for easy removal.
- 4. Spa Filter** - Oversized filter permits the high flow 1000gpm intake of water to be cleaned and returned into the spa.

CleanZone®

The CleanZone® water purification system will automatically maintain healthy, crystal clear water while greatly reducing chemical maintenance. CleanZone® is a cartridge oxidizer that generates oxygen and cleans your spa water.



CleanZone® Ultra

The CleanZone® Ultra system uses the power of UVC light, the same technology utilized in many communities around the world to purify drinking water. CleanZone® Ultra kills 99.9% of micro-organisms, bacteria, viruses and parasites. This system is the perfect blend of hygiene, purity and technology.



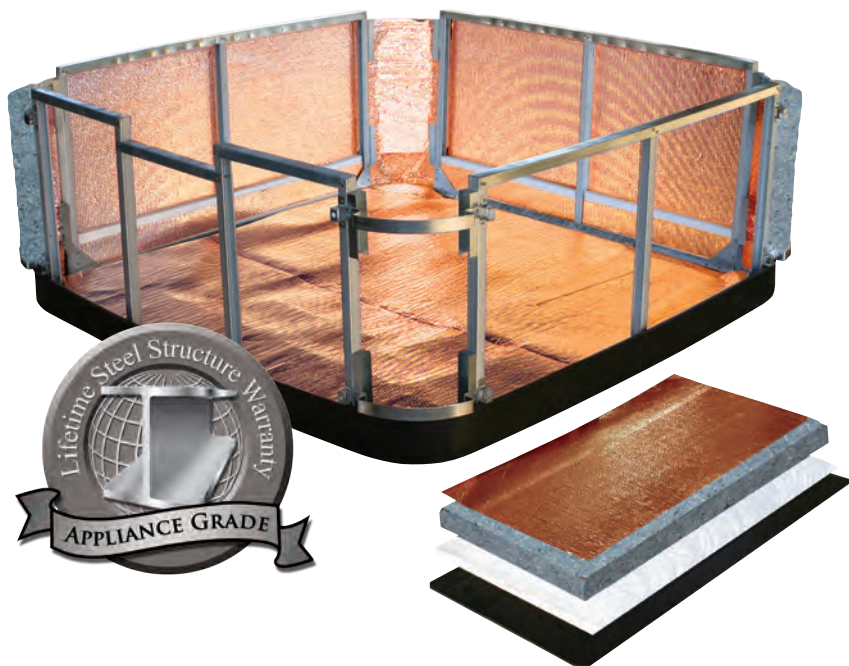
Steel Frame Appliance Grade Structure

AMERICAN WHIRLPOOL® hot tubs are the worlds first steel frame Appliance Grade® hot tubs. The steel frame provides greater structural integrity than wood, as well as superior corrosion protection for a much longer life. Unlike wood It will never rot, warp, or crack. Stronger, more durable, and ideal for the environment - it's the reason AMERICAN WHIRLPOOL® is the ultimate hot tub. The steel frame and Northern Exposure® Insulation allow for complete service of the entire structure and all mechanical parts. Essentially the spa can be serviced to factory specifications right in your backyard, for the lifetime you own it. The hot tub is built to the same service and safety standards as other home appliances.



Lifetime Steel Structure Warranty

The steel frame is the backbone and support for the entire spa. The steel structure of your AMERICAN WHIRLPOOL® hot tub carries a lifetime warranty.



ABS Sealed Base

The ABS Sealed Base is an integral part of the support structure in an AMERICAN WHIRLPOOL® hot tub. Its one-piece construction provides a rugged foundation that seals the bottom of the spa, locking in heat and sealing out moisture.

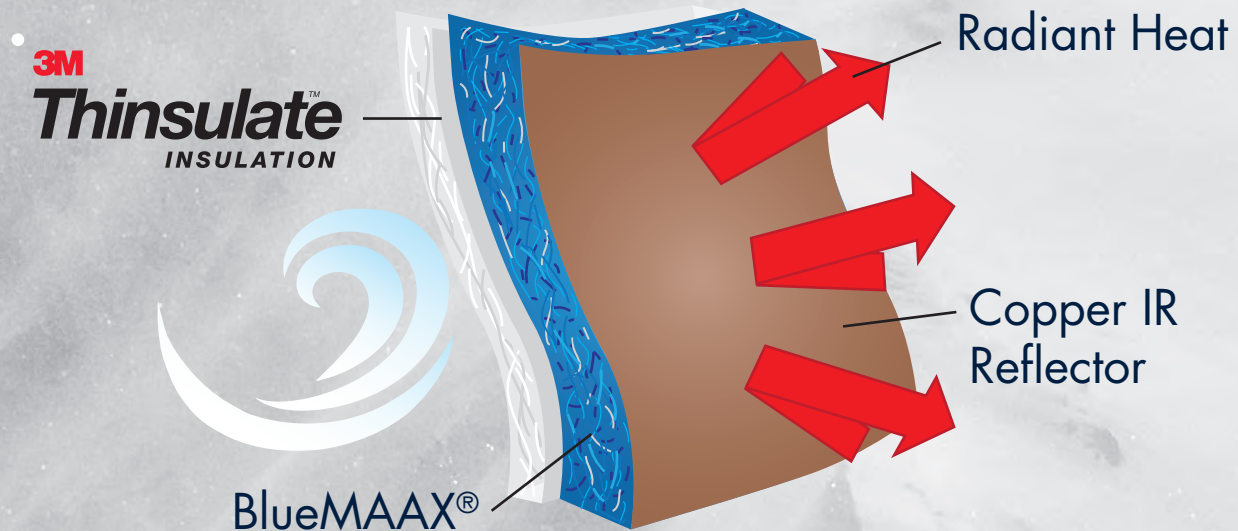
Service

Conventional foam-filled hot tubs are extremely hard to service and are often damaged in the process. It is very costly to bring these back to factory specifications.



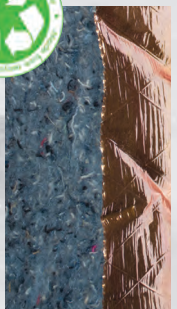


Northern Exposure® is the ultimate hot tub insulation system. This patent pending thermal barrier technology recycles the free heat energy for more efficient heating and lower energy costs. All four sides of the spa, plus the floor and cover are lined with reflective copper material to reflect radiant heat energy generated from the pumps back into the spa. Heat is absorbed back into the plumbing helping raise and maintain water temperature. Finally the entire exterior of the hot tub is wrapped in 3M Thinsulate® Insulation, the same incredible material utilized in winter clothing. This three layer patent pending system ensures energy created by the spa stays in the spa.



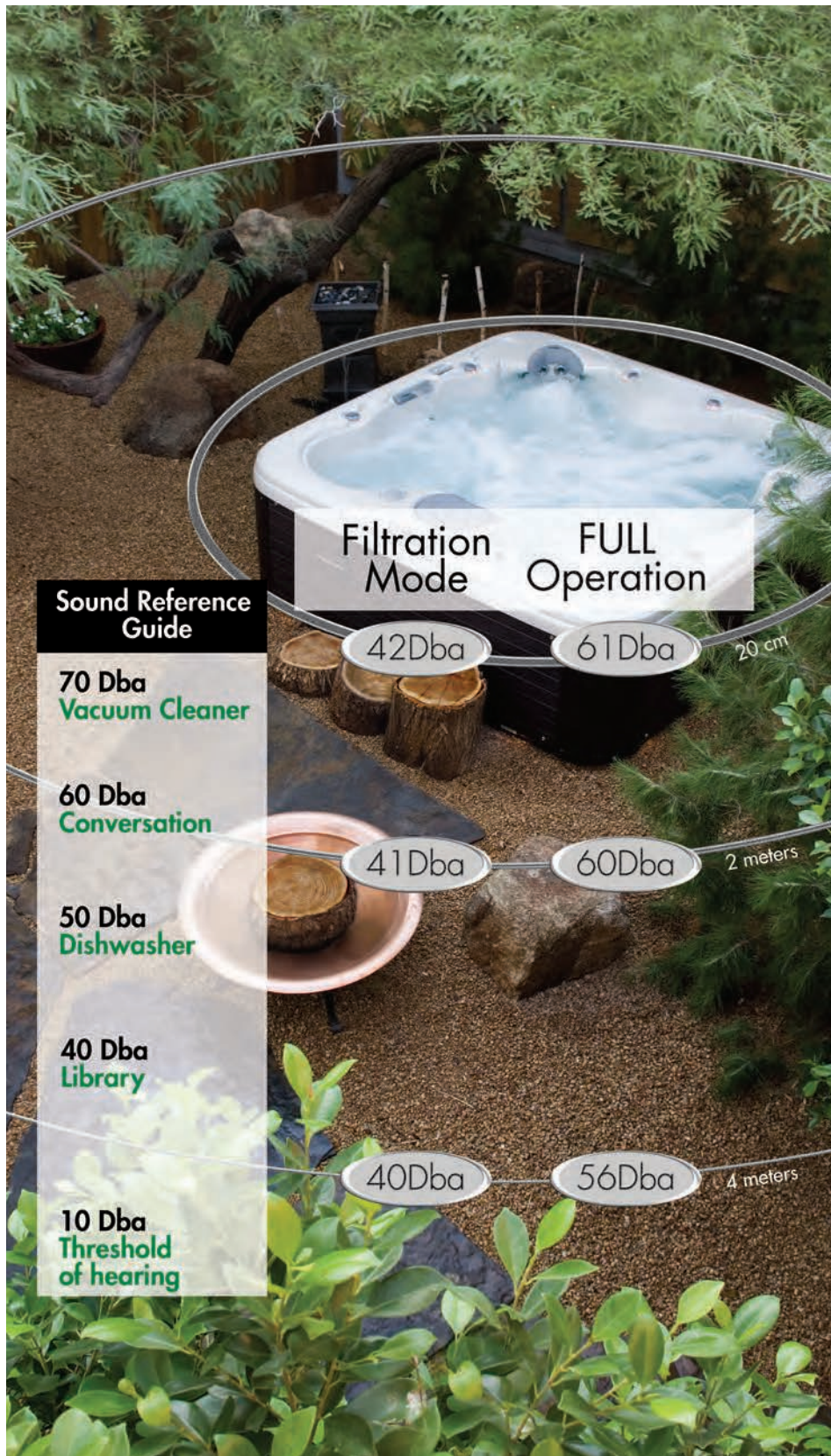
BlueMAAX®

The Northern Exposure® Insulation System features our eco-friendly BlueMAAX® insulation. Made from recycled natural fiber, it is approved by the U.S. Green Building Council. The insulation contains no chemical irritants, is treated with a borate based solution to prevent mold/mildew growth, pest infestation, and acts as a fire retardant. BlueMAAX® replaces the urethane foam in "foam filled" hot tubs. (Foam filling produces volatile organic compounds (VOC's) which are harmful to the environment.)



Ultra Quiet

The same insulation that makes an AMERICAN WHIRLPOOL® hot tub energy efficient also aids in it's ultra quiet operation. Sound energy is trapped and deadened inside the hot tub by the insulation sound barrier. Quiet operation is essential to ensure a peaceful relaxing experience throughout the entire backyard.



Weather Shield Insulating Cover

AMERICAN WHIRLPOOL's premium grade insulating covers contain a unique copper lining, removable heat sealing pillows to vent excess heat off in the summer and a tailored fit to keep the heat in when cooler. The cover also acts as an important safety barrier to the spa.



Lifetime Insulation Warranty

The insulation system in your new AMERICAN WHIRLPOOL® hot tub is warranted to maintain the same insulation value as it had at the time it was manufactured. The high R value, Appliance Grade® construction will allow a technician to service the entire spa and bring it back to factory specifications at home.

Set The Mood

Your American whirlpool hot tub is available with a beautiful variety of water and light features. From the laminar water fountains to the Chromotherapy underwater lighting system, everything you need for the perfect scene is available with the touch of a button. Set the color for the perfect mood or turn on the soothing water cascade to help you drift off and forget the stress of the day.



Illuminated Ergonomic Massage Controller

The Ergonomic Massage Controller is illuminated to work in harmony with the other lighting options. It provides an ergonomic grip for easy adjustment of the jet pressure.



Illuminated Drink Holders

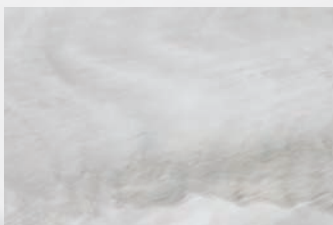
The illuminated drink holders turn even water into a visual piece of art that makes any evening special.

Continuous Cast Acrylic

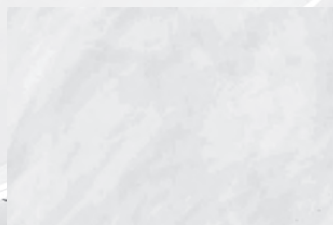
Every AMERICAN WHIRLPOOL® hot tub has an attractive interior finish made from continuous cast acrylic. This is superior to Ethylene "soft plastic" surfaces. The hard, non-porous surface resists stains, fading, scratches and chemical abuse. With the look of granite, pearl or metalescence, the extremely rugged and durable finish offers beauty and peace of mind.

Acrylic Colors

Glacier Mountain



Silver Marble



Midnight Canyon



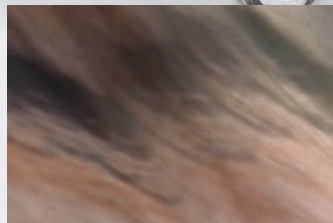
Smokey Mountain



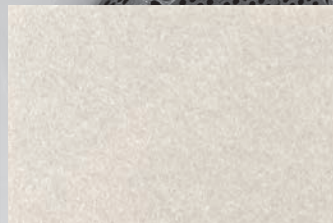
Storm Clouds



Tuscan Sun



Gypsum



Sahara



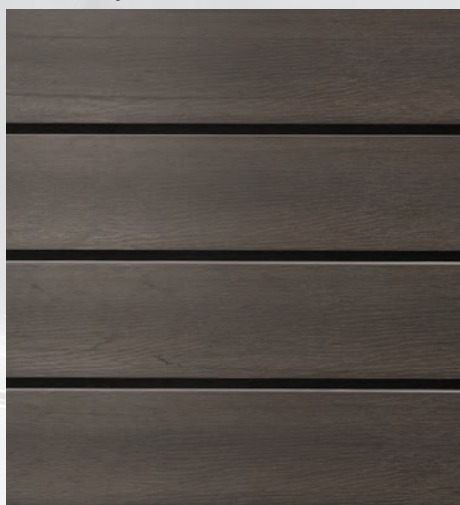
DuraMAAX® Siding

DuraMAAX® is a state of the art wood-alternative material that has the look and feel of natural wood, without the maintenance. The material is impact resistant, impervious to weather or insect damage and will never splinter, crack or rot. The attractive exterior locks in heat and seals out cold air providing a beautiful look and feel



Cabinet Colors

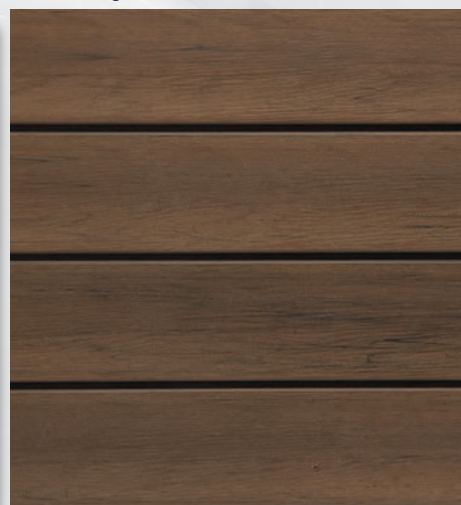
Resort Gray



Modern Mocha



Pecan Ridge



100 Series Color Palette

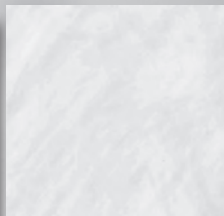
151

Acrylic Colors

Glacier Mountain



Silver Marble



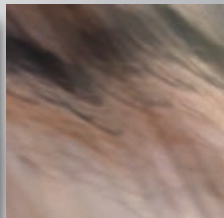
Midnight Canyon



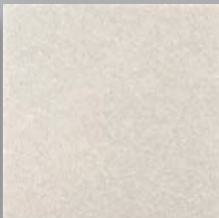
Storm Clouds



Tuscan Sun



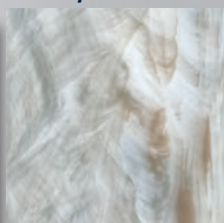
Gypsum



Sahara



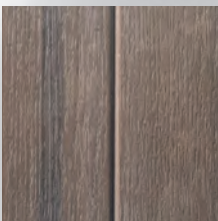
Smokey Mountain



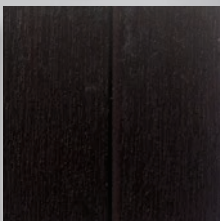
Cabinet Colors



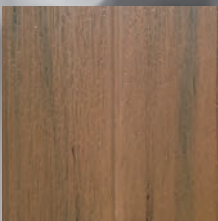
Gray



Mocha



Pecan



STRUCTURAL FEATURES

Dimensions.....	83" x 63" / 211 cm x 160 cm
Depth.....	30" / 76 cm
Seating Capacity.....	3
Water Capacity (gal/liters)	182 gal / 689 ltr
Weight (empty)	604 lbs / 274 kg
Weight (full)	2,204 lbs / 1,000 kg
Lounge.....	Yes
Aurora Cascades	Yes
Pillows	3
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Treated Wooden Frame	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
HDPE Sealed Base	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Pump 1	1.5Hp/3.0bHp, 115V, 2Sp
Pump 1 (Export)	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire).....	240V/30A/40A
(3-Wire).....	120V/15A/30A
Export.....	230V, 50 Hz, 1x10A
Jet Total	20

OPTIONAL FEATURES

CleanZone® System	Yes
Dealer Installed Option:	
GFCI Cord	15ft, 15A

160



STRUCTURAL FEATURES

Dimensions 71" x 71" / 180 cm x 180 cm
 Depth 35" / 89 cm
 Seating Capacity 4
 Water Capacity (gal/liters) 229 gal / 867 ltr
 Weight (empty) 577 lbs / 262 kg
 Weight (full) 2,480 lbs / 1,125 kg
 3.5" Underwater Spa Light Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles Yes
 Treated Wooden Frame Yes
 DuraMAAX® Cabinetry Yes
 Thermo-Lock® Insulation Yes
 HDPE Sealed Base Yes
 Stainless Steel Jets Yes
 Dynamic LED Lighting Yes
 Pump1 1.5Hp/3.0bHp, 115V, 2Sp
 Pump1 (Export) 2.0Hp/4.0bHp, 230V, 2Sp
 Electrical Requirements
 (4-Wire) 240V/30A/40A
 (3-Wire) 120V/15A/30A
 Export 230V, 50 Hz, 1x10A
 Jet Total 16

OPTIONAL FEATURES

CleanZone® System Yes
Dealer Installed Option:
 GFCI Cord 15ft, 15A

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STRUCTURAL FEATURES

Dimensions 83" x 83" / 211 cm x 211 cm
 Depth 36" / 91 cm
 Seating Capacity 5-6
 Water Capacity (gal/liters) 336 gal / 1,272 ltr
 Weight (empty) 800 lbs / 363 kg
 Weight (full) 3,586 lbs / 1,627 kg
 Lounge Yes
 Aurora Cascades Yes
 Pillows 3
 3.5" Underwater Spa Light Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles Yes
 Treated Wooden Frame Yes
 DuraMAAX® Cabinetry Yes
 Thermo-Lock® Insulation Yes
 HDPE Sealed Base Yes
 Stainless Steel Jets Yes
 Dynamic LED Lighting Yes
 Pump1 2.5Hp/5.0bHp, 240V, 2Sp
 Pump 2 2.5Hp/5.0bHp, 240V, 1Sp
 Pump1 (Export) 2.0Hp/4.0bHp, 230V, 2Sp
 Pump2 (Export) 2.0Hp/4.0bHp, 230V, 1Sp
 Electrical Requirements
 (4-Wire) 240V/40A/60A
 Export 230V, 50 Hz, 1x25A
 Jet Total 40

OPTIONAL FEATURES

CleanZone® System Yes

Specifications subject to change without prior notice.

250

**STRUCTURAL FEATURES**

Dimensions	63" X 83" / 160 cm x 211 cm
Depth	33" / 84 cm
Seating Capacity	4
Water Capacity (gal/liters)	242 gal / 916 ltr
Weight (empty)	587 lbs / 266 kg
Weight (full)	2,598 lbs / 1,178 kg
Molded Grab Bars	Yes
Drink Holders	1
Pillows	2
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump 1	3.0Hp/6.0bHp, 240V, 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/50A
Export	230V, 50 Hz, 1x15A
Jet Total	23

OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes

Dealer Installed Option:

Aqua Klean® Filtration	Yes
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261

**STRUCTURAL FEATURES**

Dimensions	72" X 72" / 183 cm x 183 cm
Depth	33" / 84 cm
Seating Capacity	2-3
Water Capacity (gal/liters)	198 gal / 750 ltr
Weight (empty)	572 lbs / 259 kg
Weight (full)	2,216 lbs / 1,005 kg
Molded Grab Bars	Yes
Drink Holders	2
Pillows	2
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump 1	3.0Hp/6.0bHp, 240V, 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/50A
Export	230V, 50 Hz, 1x15A
Jet Total	22

OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes

Dealer Installed Option:

Aqua Klean® Filtration	Yes
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270



STRUCTURAL FEATURES

Dimensions	83" X 83" / 211 cm x 211 cm
Depth	36" / 91 cm
Seating Capacity	6-7
Water Capacity (gal/liters)	364 gal / 1,378 ltr
Weight (empty)	859 lbs / 390 kg
Weight (full)	3,877 lbs / 1,759 kg
Molded Grab Bars	Yes
Drink Holders	2
Pillows	4
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	46

OPTIONAL FEATURES

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Dealer Installed Option:	
Aqua Klean® Filtration	Yes

271



STRUCTURAL FEATURES

Dimensions	83" x 83" / 211 cm x 211 cm
Depth	36" / 91 cm
Seating Capacity	6
Water Capacity (gal/liters)	374 gal / 1,416 ltr
Weight (empty)	934 lbs / 424 kg
Weight (full)	4,043 lbs / 1,834 kg
Drink Holders	2
Lounge	Yes
Pillows	3
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	44

OPTIONAL FEATURES

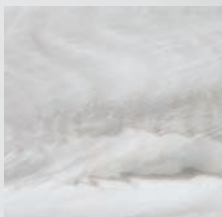
CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Dealer Installed Option:	
Aqua Klean® Filtration	Yes

Specifications subject to change without prior notice.

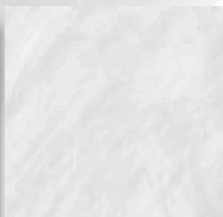
200 Series Color Palette

Acrylic Colors

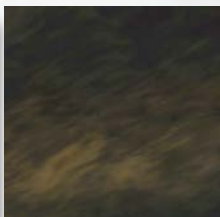
Glacier Mountain



Silver Marble



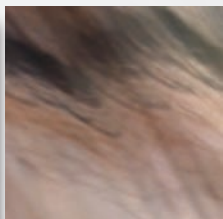
Midnight Canyon



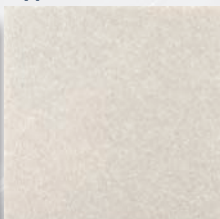
Storm Clouds



Tuscan Sun



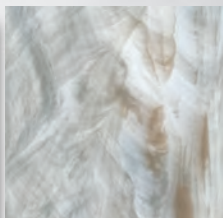
Gypsum



Sahara



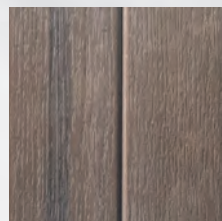
Smokey Mountain



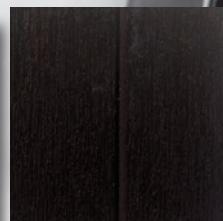
Cabinet Colors



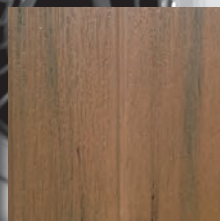
Gray



Mocha



Pecan



STRUCTURAL FEATURES

Dimensions	92" X 92" / 234 cm x 234 cm
Depth	36" / 91 cm
Seating Capacity	7-8
Water Capacity (gal/liters)	434 gal / 1,643 ltr
Weight (empty)	946 lbs / 429 kg
Weight (full)	4,595 lbs / 2,084 kg
Molded Grab Bars	Yes
Drink Holders	2
Pillows	4
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	46

OPTIONAL FEATURES

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
Dealer Installed Option:	
Aqua Klean® Filtration	Yes

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STRUCTURAL FEATURES

Dimensions	92" X 92" / 234 cm x 234 cm
Depth.....	36" / 91 cm
Seating Capacity.....	6
Water Capacity (gal./liters)	440 gal / 1,666 ltr
Weight (empty)	1,009 lbs / 458 kg
Weight (full)	4,658 lbs / 2,113 kg
Drink Holders	2
Lounge.....	Yes
Pillows	3
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	44

OPTIONAL FEATURES

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes

Dealer Installed Option:

Aqua Klean® Filtration	Yes
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STRUCTURAL FEATURES

Dimensions	92" X 92" / 234 cm x 234 cm
Depth.....	36" / 91 cm
Seating Capacity.....	5
Water Capacity (gal./liters)	408 gal / 1,544 ltr
Weight (empty)	992 lbs / 450 kg
Weight (full)	4,376 lbs / 1,985 kg
Lounge.....	2
Pillows	3
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	44

OPTIONAL FEATURES

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes

Dealer Installed Option:

Aqua Klean® Filtration	Yes
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Specifications subject to change without prior notice.

PowerPool®

The Ultimate In Backyard Fun





PowerPoolTM

SWIM.



Swimming has long been known as the ultimate zero-impact exercise and is widely **prescribed by physicians** to patients who want to get in shape or tone their body. PowerPools® employ two different water propulsion systems that work in concert with its open floor plan design. Choose a multi jet deep stream for exercise or the MAAX Force™ swim system for the ultimate endless current swimming experience. The observation seats and well marked swim lanes provide the **optimum swim training center** for your entire family.

. TRAIN.



A wide variety of aerobic exercises are possible in a PowerPool®. Aqua jogging is especially effective as the deep water neutralizes the effects of gravity while increasing resistance for an amazing low impact workout. **Fitness experts recommend** a warm water fitness regimen to maximize weight loss. Your PowerPool® can also be equipped with the aquatic exercise equipment package that features modern resistance band technology. Attach the resistance bands to perform a **complete toning program**.

A woman with sunglasses is relaxing in a white hot tub. The water is bubbling. In the background, there is a blue Adirondack chair and a stack of white towels. The word "RELAX" is written in large white letters across the middle of the image.

RELAX

When you are finished working out, sit back and relax for a complete spa experience. Let the hydrotherapy jets massage those tight, sore muscles. A recent study shows a 10 minute massage improves muscle recovery after working out. Owning a swim spa allows you the convenience of enjoying it year round on your schedule. Invite your friends or that special someone over to enjoy the soothing waters with you.

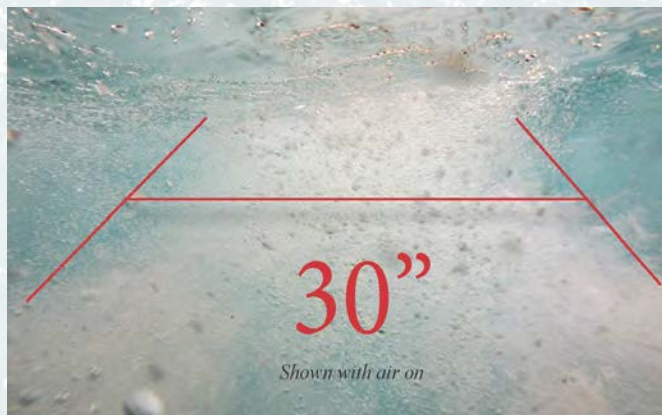
MAAX[®] **FORCE**

JET PROPULSION SWIM SYSTEM

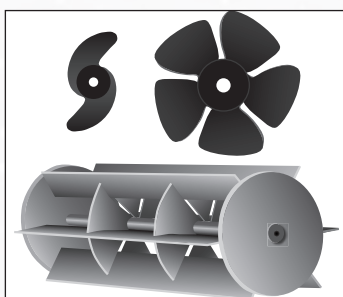
The new MAAX[®] Force jet propulsion system uses proprietary 'Anti-Turbulence' technology to boost and smooth the swim stream for the ultimate swimming experience. **Anti-turbulence technology** creates a powerful, smooth, variable jet stream that is completely adjustable and designed to allow you to swim at your individual fitness level.



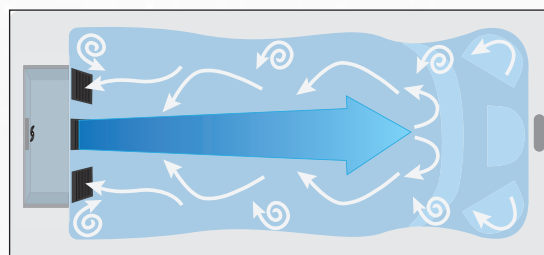
The MAAX Force Jet Propulsion Swim System has a 30 inch wide swim lane offering a superior swimming experience.



MAAX[®] Force Jet propulsion has **advantages over propellers or paddles** when creating a better swim stream. It is over 30" wide and easily produces a powerful swimming experience. You can also turn on the hydrotherapy mode to add air for a massage while you work out in the jet stream.



Propeller and Impeller Systems



Propeller system turbulence

Four Seasons Swimming

Enjoy the benefits of outdoor swimming all year long in a PowerPool® swim spa. In many places of the world the outdoor swimming season is short and heating a conventional in-ground pool is expensive and impractical. With your new PowerPool® you can swim and entertain guests any time of the year without the hassle and cost of a swimming pool. Never worry about winterizing your swimming pool again, PowerPool® swim spas are made with the same high efficiency Northern Exposure® insulation system as our hot tubs. Additionally the locking insulated cover means your PowerPool® is hot and ready to use any time of the year.

Swim, Train and Relax year round!



Built to the MAAX

The PowerPool® is built to the same quality standards as our appliance grade hot tubs. Every model features our steel frame, Northern Exposure® insulation and ABS bottom pan.

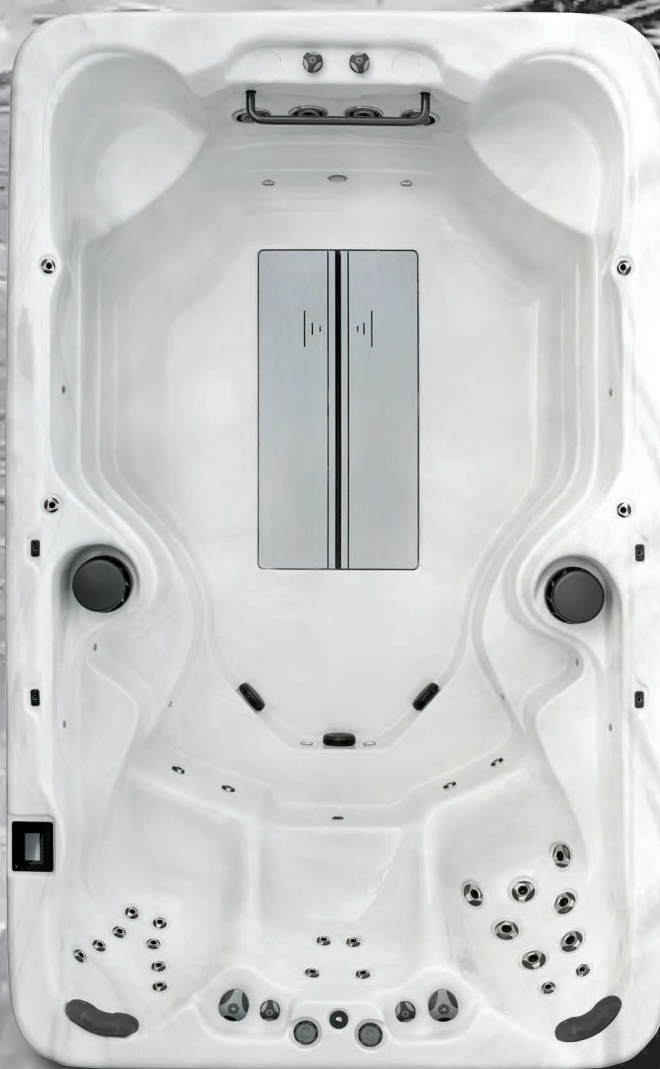
PowerPool™ RF2

Length in/cm	146"/371 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,200 lbs/ 998 kg
Weight (full)	11,599 lbs/5,261 kg
Weight Capacity (gal/liters)	1,127 gal/4,266 L
Seats	5
Depth in/cm	46"/117 cm
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp

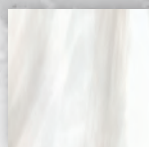
Elct Req.	240V/40A/60A
Export	230V, 50Hz, 1x25A
Head Cushions	2
Aurora Cascade Jets	4
Aurora Beverage Coasters	4
Digital Color Optics	Yes
Status Indicator Light	Yes
Power Swim Jets	4
Hydrotherapy Jets	25
Stainless Steel Jets	Yes

Options

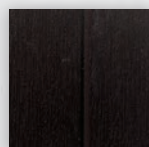
Bluetooth Music System
CleanZone®
CleanZone® Ultra (Dual Sanitization System)
Exercise Kit
Pneumatic Power Oars
Swim Tether



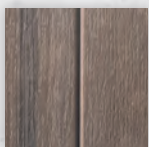
SAHARA



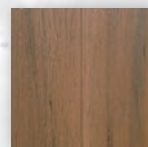
SILVER MARBLE



MOCHA



GRAY



PECAN

RF2 SIDING
COLORS

Note: Specifications are subject to change without prior notice.
See retailer for current specifications.

MX6

Length in/cm	190"/483 cm
Width in/cm	90"/229 cm
Height in/cm	61"/155cm
Weight (empty)	4,000 lbs/ 1,814 kg
Weight (full)	21,500 lbs/9,752 kg
Water Capacity (gal/liters)	2,118 gal/8,018 L
Seats	3
Depth in/cm	57"/145 cm
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 1Sp
Pump 4	3.0Hp/6.0bHp 1Sp
Pump 1 (Export)	2.0Hp/4.0bHp 2Sp
Pump 2 (Export)	2.0Hp/4.0bHp 2Sp
Pump 3 (Export)	2.0Hp/4.0bHp 1Sp
Pump 4 (Export)	2.0Hp/4.0bHp 1Sp

Elct Req.	240V/60A
Export	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
MAAXForce™ Swim Jets	3
Hydrotherapy Jets	29
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

Options

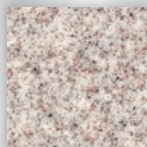
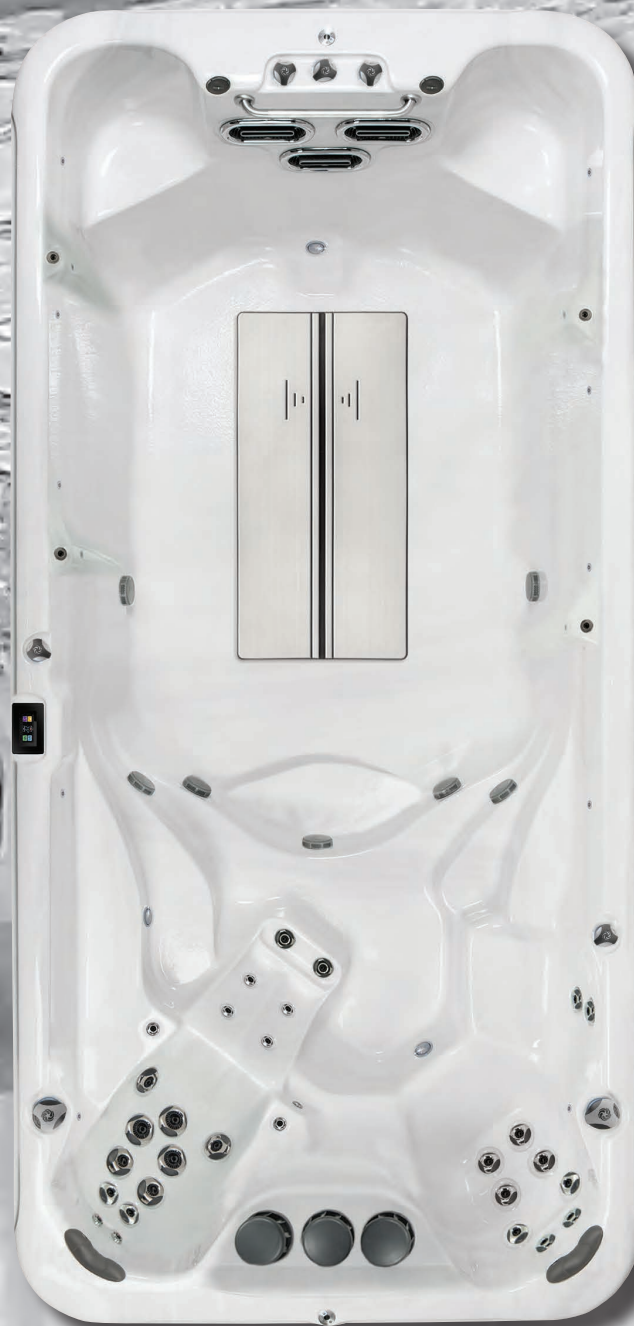
Bluetooth Music System

CleanZone®

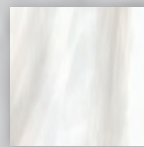
CleanZone® Ultra (Dual Sanitization System)

Exercise Kit

Swim Tether



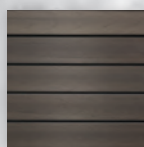
SAHARA



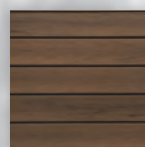
SILVER MARBLE



MODERN
MOCHA



RESORT
GRAY



PECAN
RIDGE

MX6 SIDING
COLORS

Note: Specifications are subject to change without prior notice.
See retailer for current specifications.

RL4/ML4

Length in/cm	168"/427 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	3,000 lbs/ 1,361 kg
Weight (full)	15,800 lbs/7,167 kg
Water Capacity (gal/liters)	1,550 gal/5,867 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	2
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (ML4 only)	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export) ML4 only	3.0Hp/6.0bHp 2Sp

Elct Req. / RL4	240V/40A/60A
Elct Req. / ML4	240V/50A/60A
Export / RL4	230V, 50Hz, 1x25A
Export / ML4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RL4	4
MAAXForce™ Swim Jets / ML4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

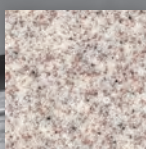
Options

Bluetooth Music System
CleanZone®
CleanZone® Ultra (Dual Sanitization System)
Exercise Kit
Pneumatic Power Oars
Swim Tether

Note: Specifications are subject to change without prior notice.
See retailer for current specifications.



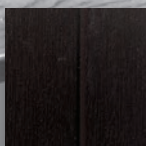
ML4 Shown



SAHARA



SILVER MARBLE



MOCHA



GRAY



PECAN

RL4 SIDING
COLORS



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MOCHA



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GRAY



PECAN
RIDGE

ML4 SIDING
COLORS

RB4/MB4

Length in/cm	168"/427 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	3,000 lbs/ 1,361 kg
Weight (full)	14,000 lbs/6,350 kg
Water Capacity (gal/liters)	1,325 gal/5,016 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	2
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (MB4 only)	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export) MB4 only	3.0Hp/6.0bHp 2Sp

Elct Req. / RB4	240V/40A/60A
Elct Req. / MB4	240V/50A/60A
Export / RB4	230V, 50Hz, 1x25A
Export / MB4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RB4	4
MAAXForce™ Swim Jets / MB4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

Options

Bluetooth Music System
CleanZone®
CleanZone® Ultra (Dual Sanitization System)
Exercise Kit
Pneumatic Power Oars
Swim Tether

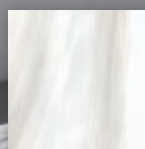
Note: Specifications are subject to change without prior notice.
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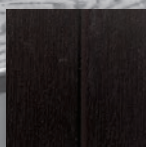
MB4 Shown



SAHARA



SILVER MARBLE



MOCHA



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RB4 SIDING
COLORS



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RIDGE

MB4 SIDING
COLORS

DM8

Length in/cm	218"/553 cm
Width in/cm	90"/229 cm
Height in/cm	53"/135 cm
Weight (empty)	3,700 lbs/ 1,678 kg
Weight (full)	19,885 lbs/9,020 kg
Water Capacity (gal/liters)	

swim end	1650 gal/6245 L
spa end	300 gal/1136 L

Swim Seating	3
Spa Seating	5
Depth in/cm	48"/122 cm
Illuminated Drink Holders	1
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 2Sp
Spa Pump	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export)	3.0Hp/6.0bHp 2Sp
Spa Pump (Export)	3.0Hp/6.0bHp 2Sp

Elct Req.	
swim end	240V/50A/60A
spa end	240V/40A/50A

Export / Swim End	230V, 50Hz, 1x35A
Export / Spa End	230V, 50Hz, 1x15A
Head Cushions	2
Digital Color Optics	Yes
MAAXForce™ Swim Jets	2
Hydrotherapy Jets	31
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

Options

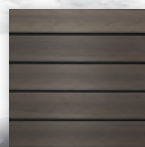
Bluetooth Music System
CleanZone® Ultra (Dual Sanitization System)
Exercise Kit
Exercise Kit with Oars
Swim Tether



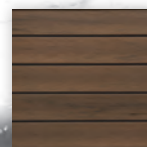
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Note: Product models, features and options are subject to change.
See retailer for current specifications.





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